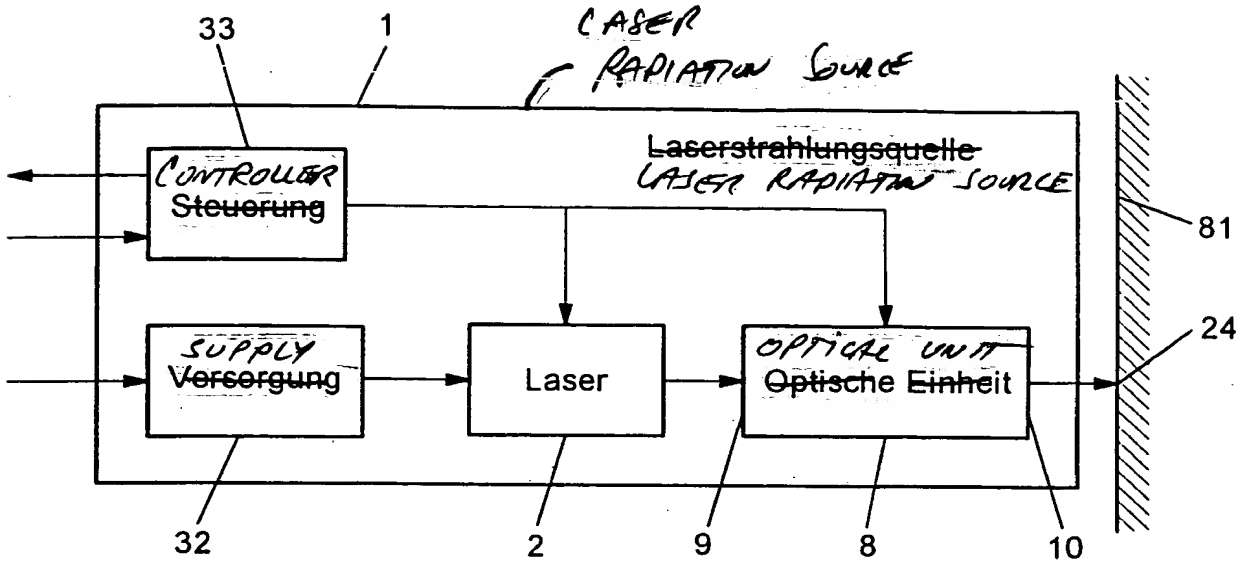


Fig. 1

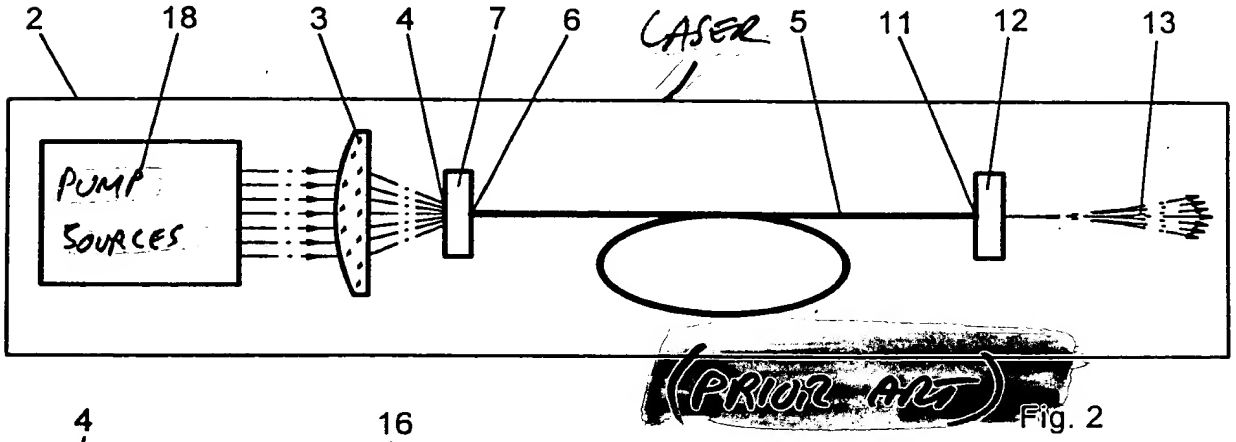


Fig. 2

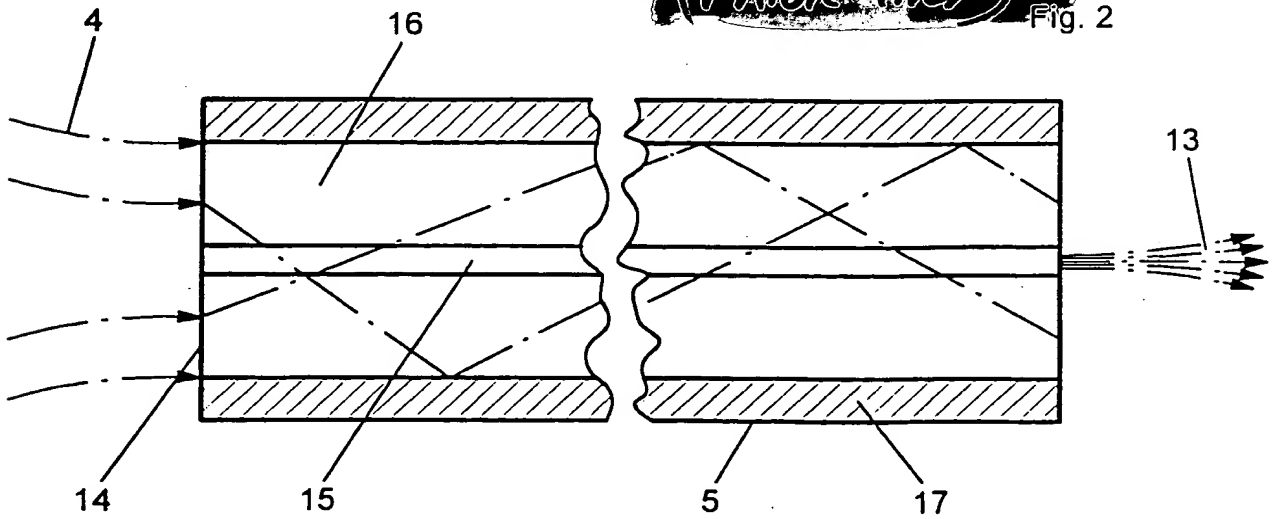


Fig. 2a

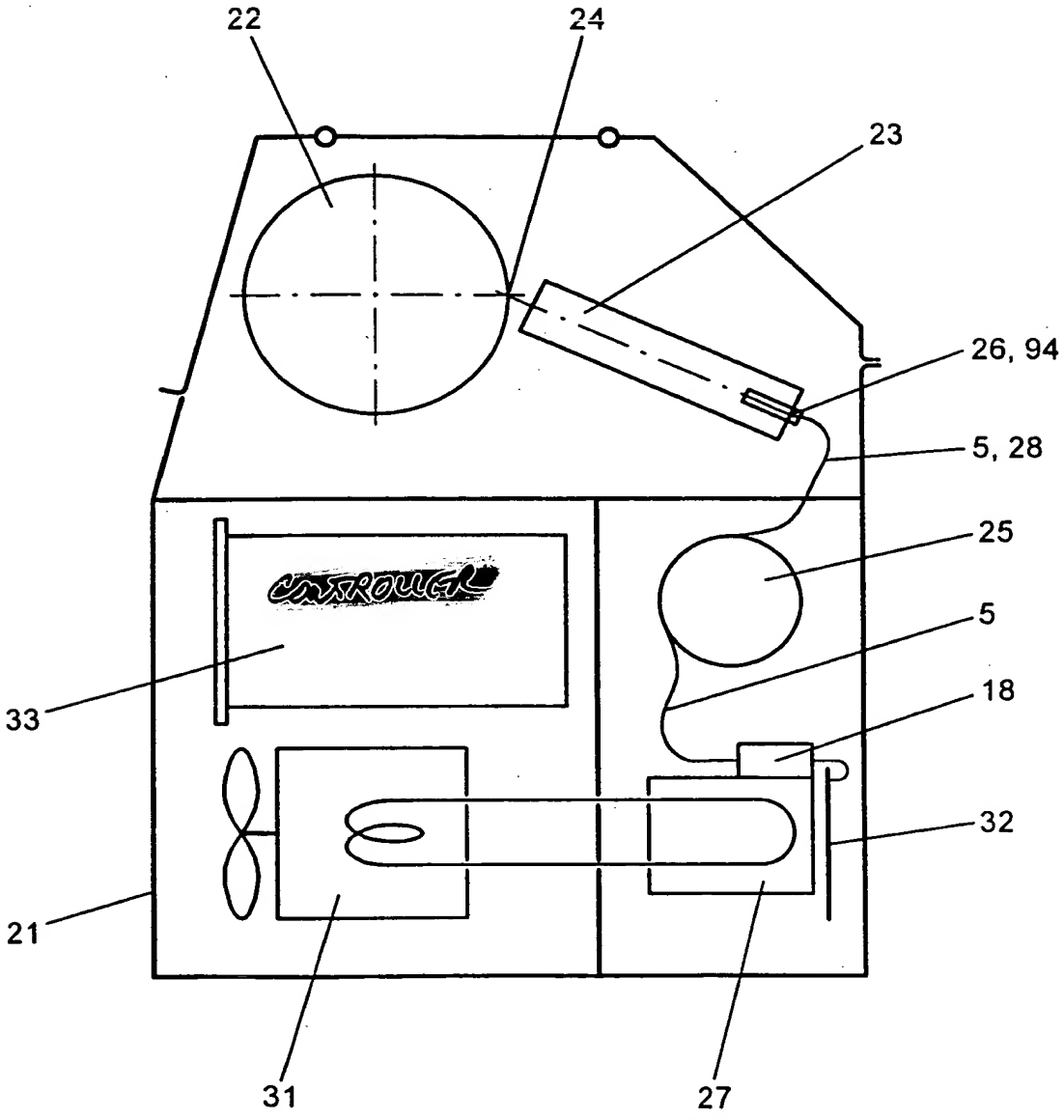
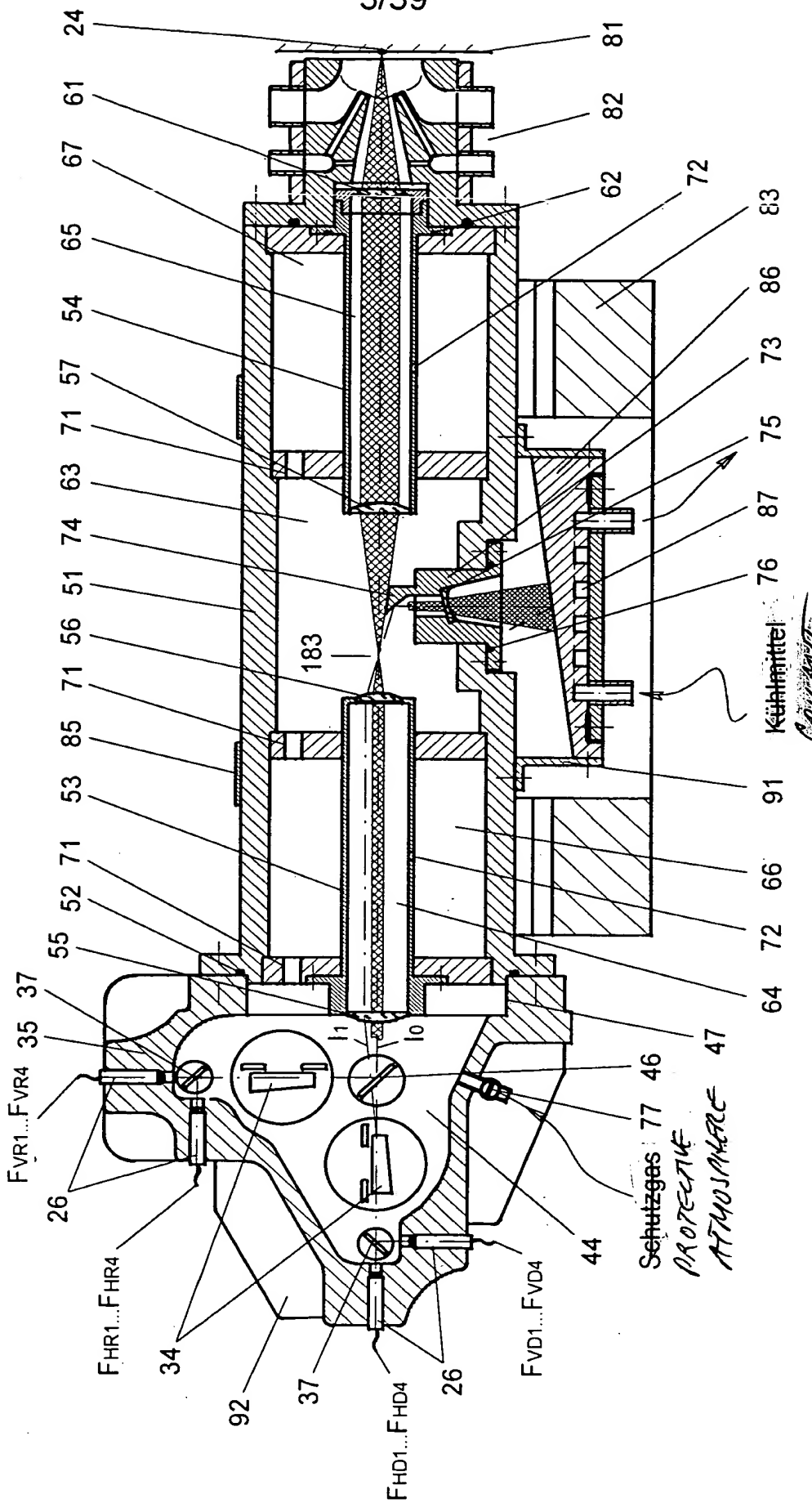


Fig. 3

(PRIOR ART)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183
56
Kühlmittel
71
85
91
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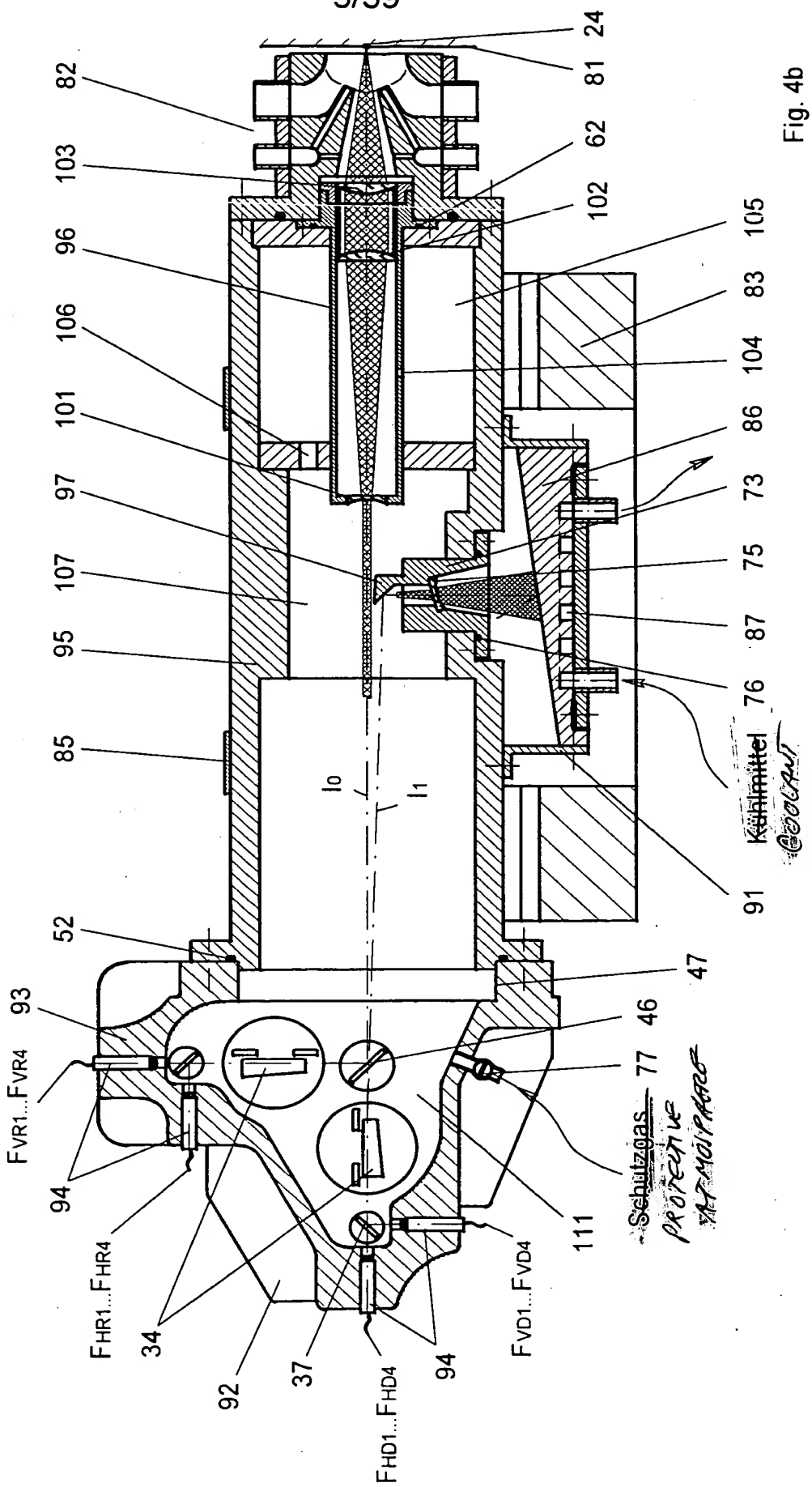
66
71
72
52
64
55
47
37
35
46
I_1
I_0
$F_{VR1}...F_{VR4}$
77
Schutzgas
PROTECTIVE ATMOSPHERE
26
44
$F_{HR1}...F_{HR4}$
34
92
37
$F_{HD1}...F_{HD4}$
26
$F_{VD1}...F_{VD4}$

Fig. 4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Kühlmittel
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Schutzgas
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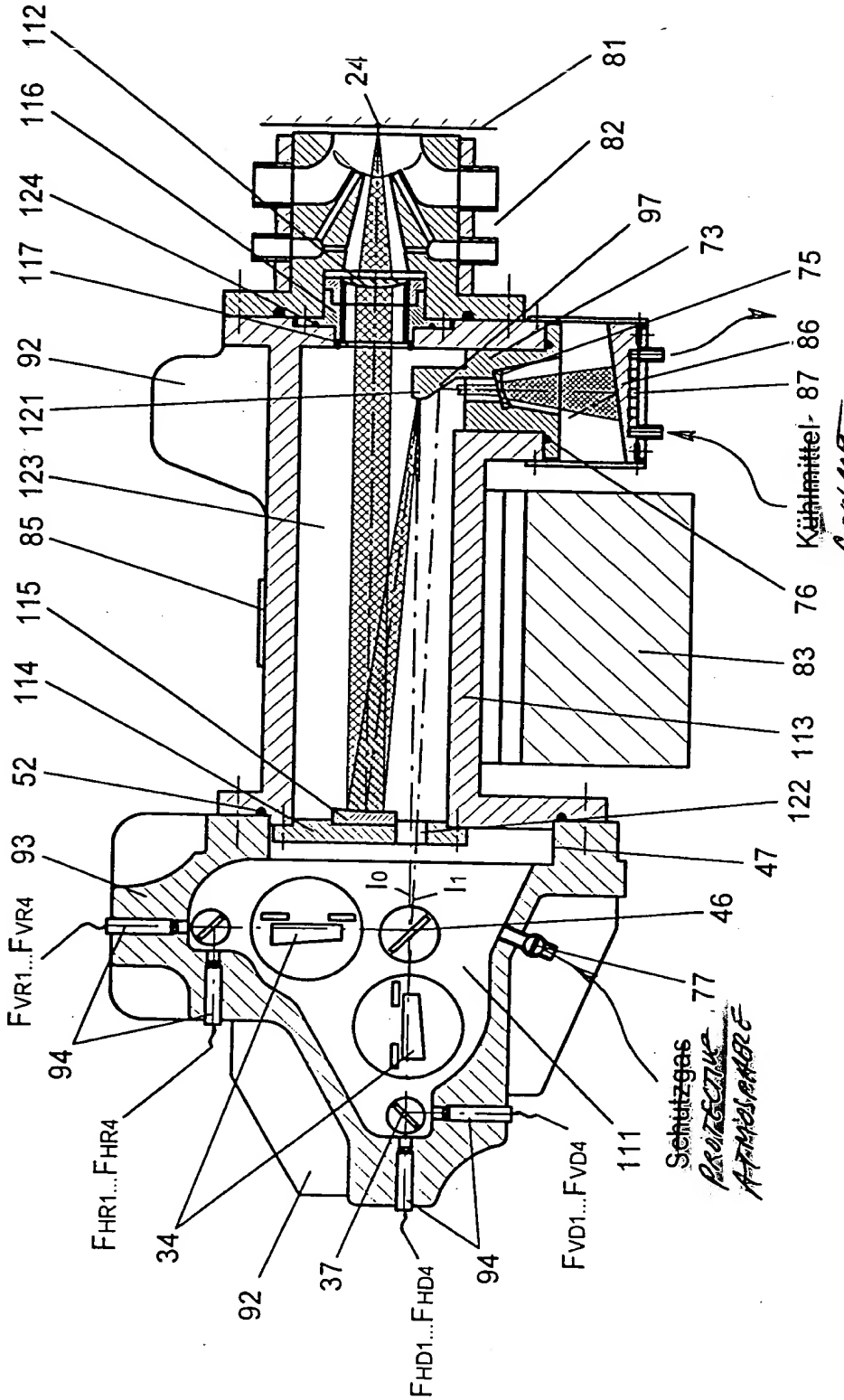
94

Fig. 4b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FHR1...FHR4
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92
37
FHD1...FHD4
94
FVD1...FVD4
111
Schutzgas
46
77
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76
Kühlmittel-
87
86
75
73
97
82
81
24
I0
I1

Fig. 4c

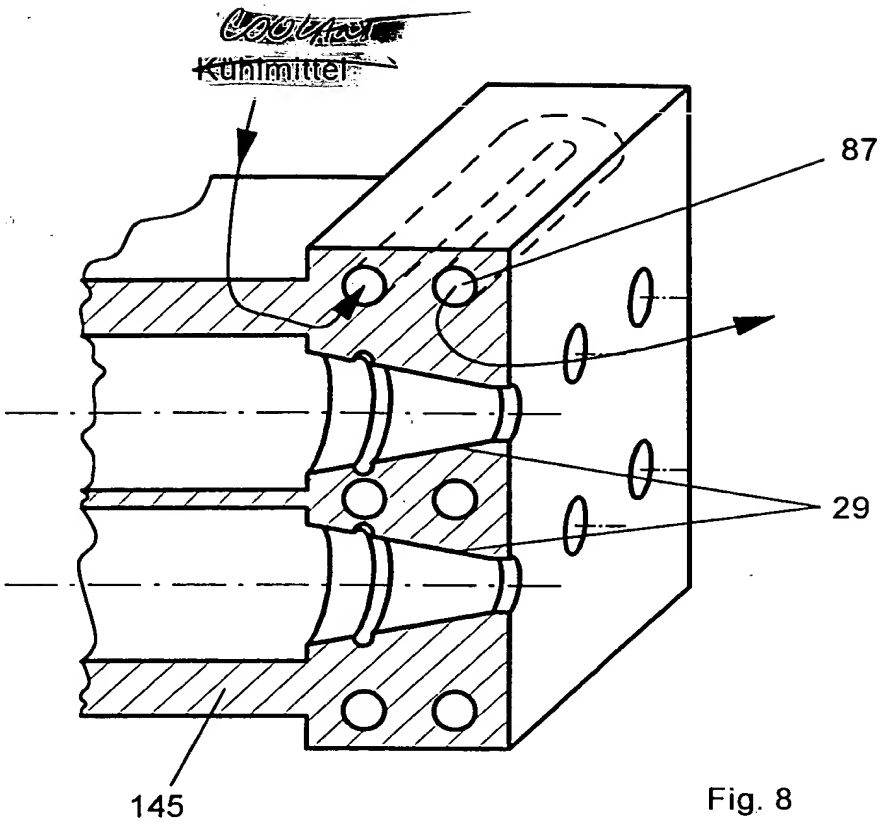

Fig. 8

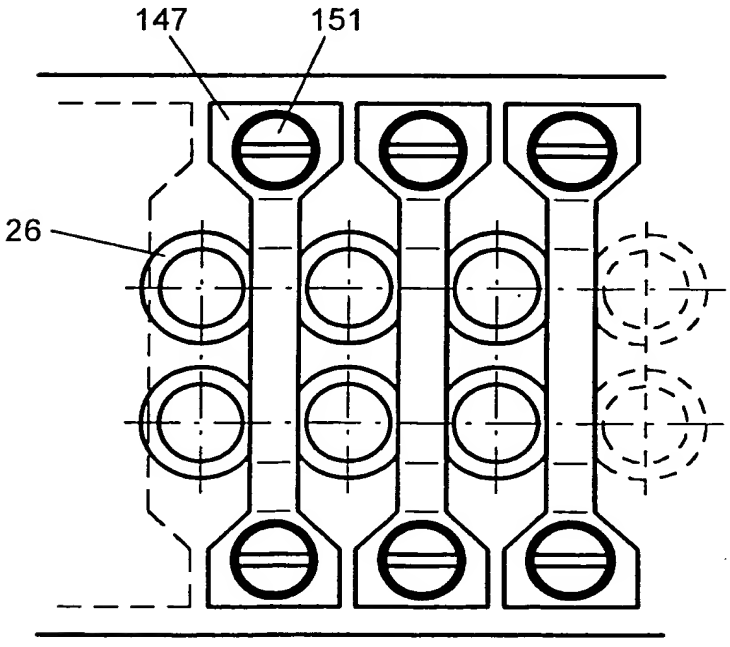

Fig. 8a

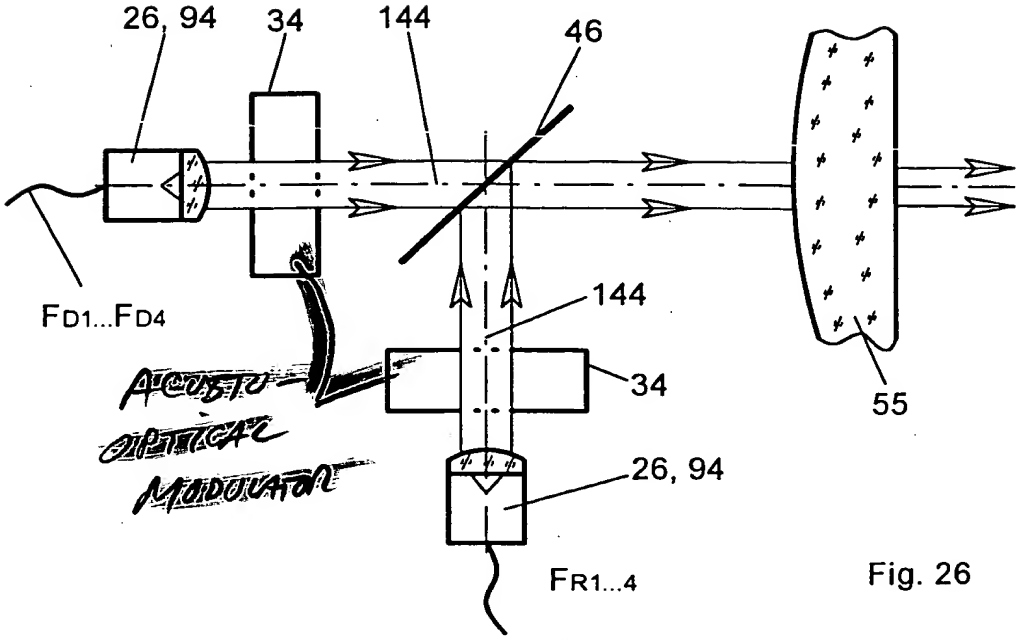

Fig. 26

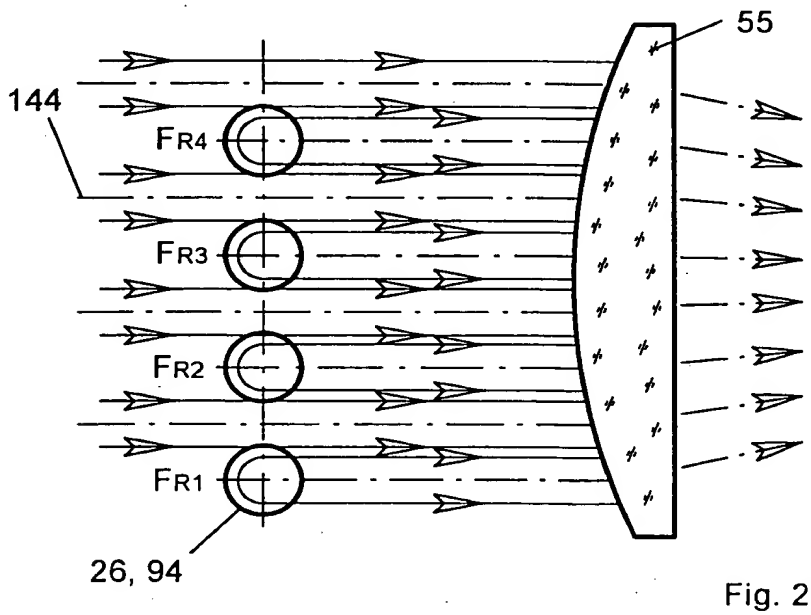

Fig. 26a

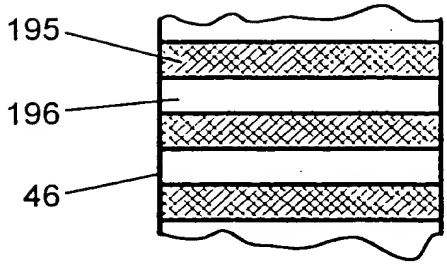

Fig. 27

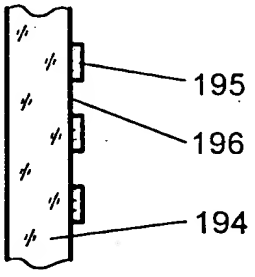

Fig. 27a

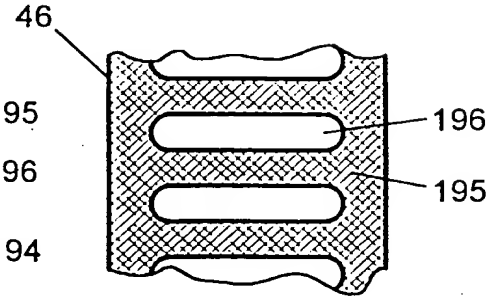

Fig. 27b

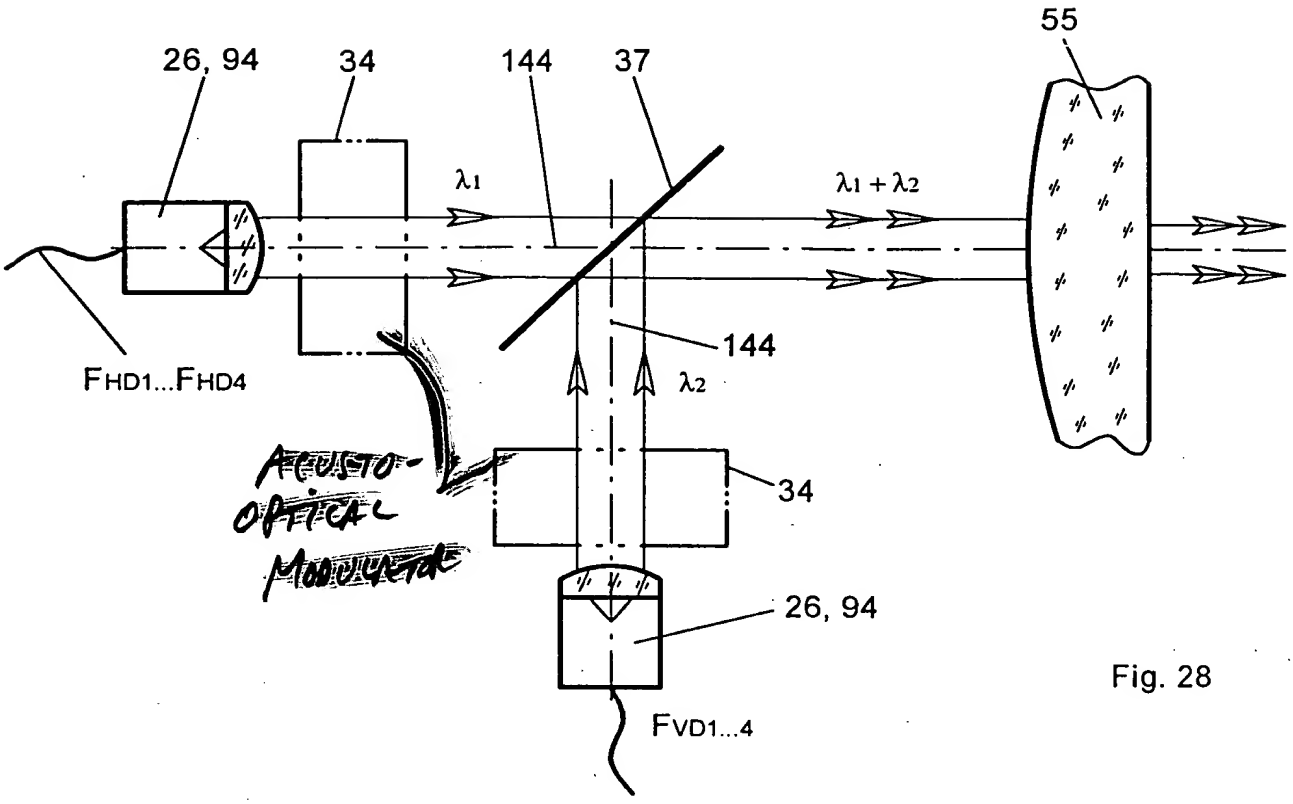

Fig. 28

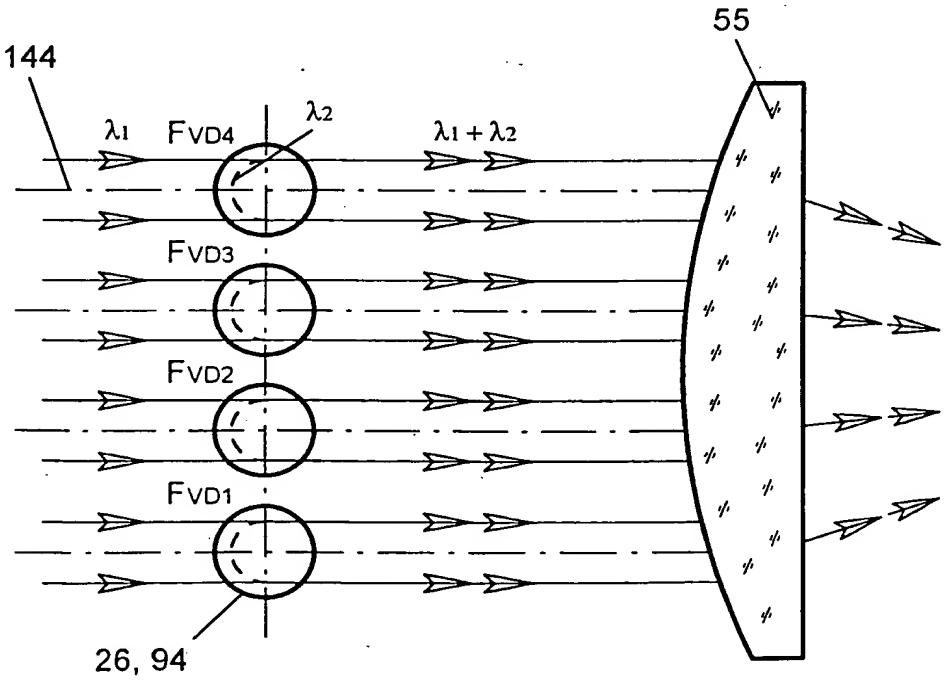

Fig. 28a

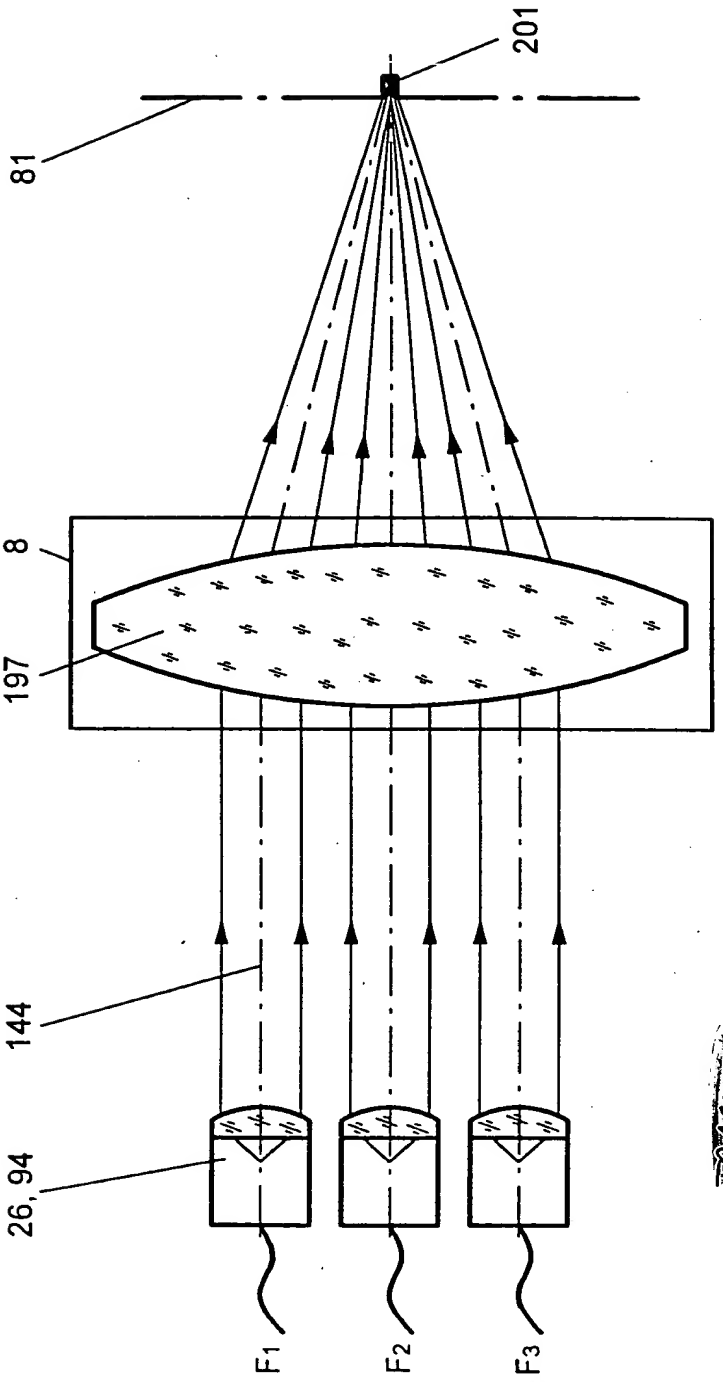

Fig. 31

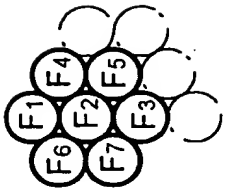

Fig. 30

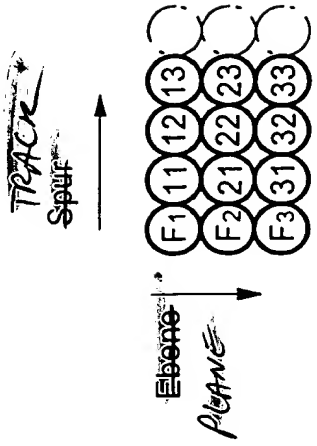

Fig. 29

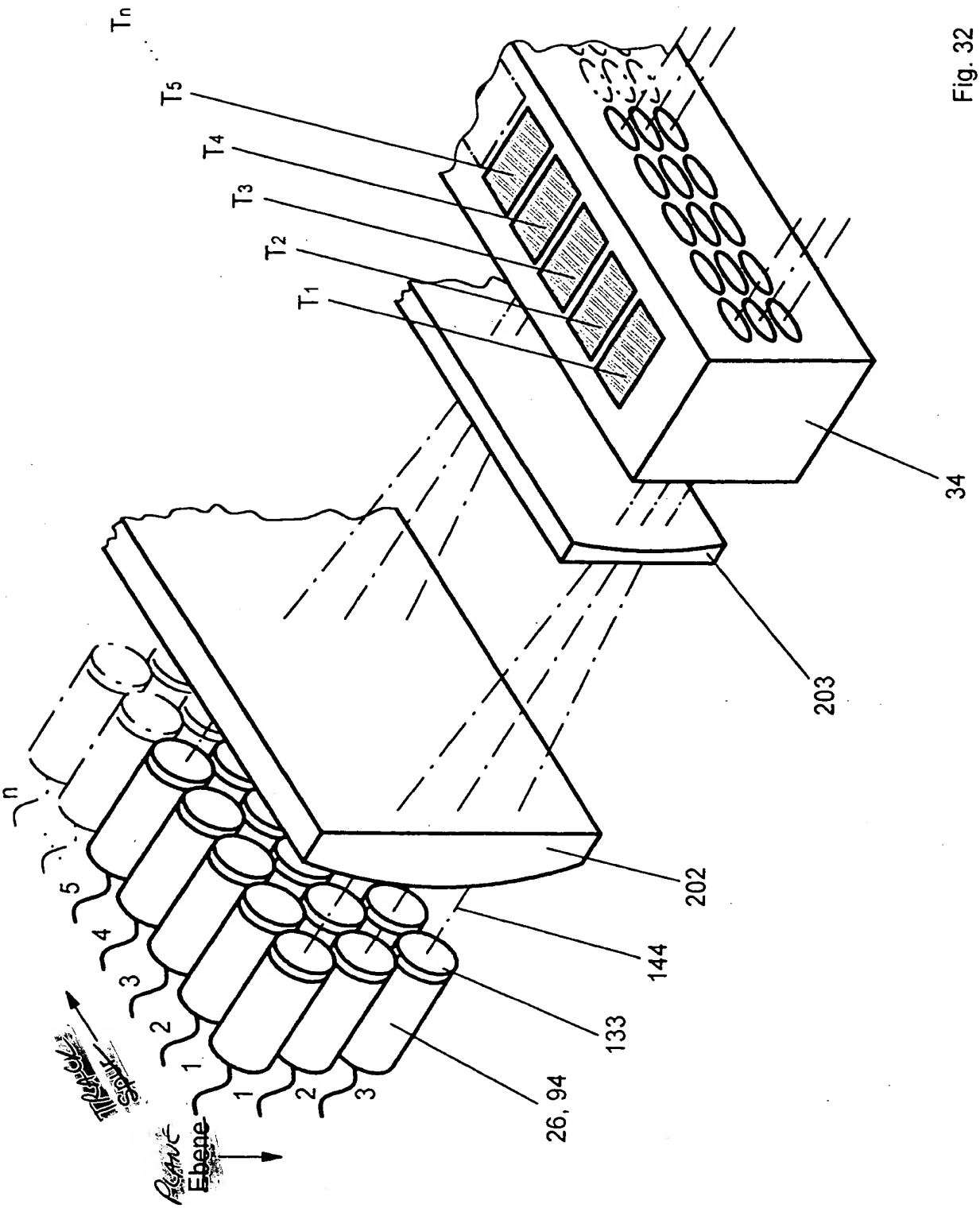
Tn
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Fig. 32

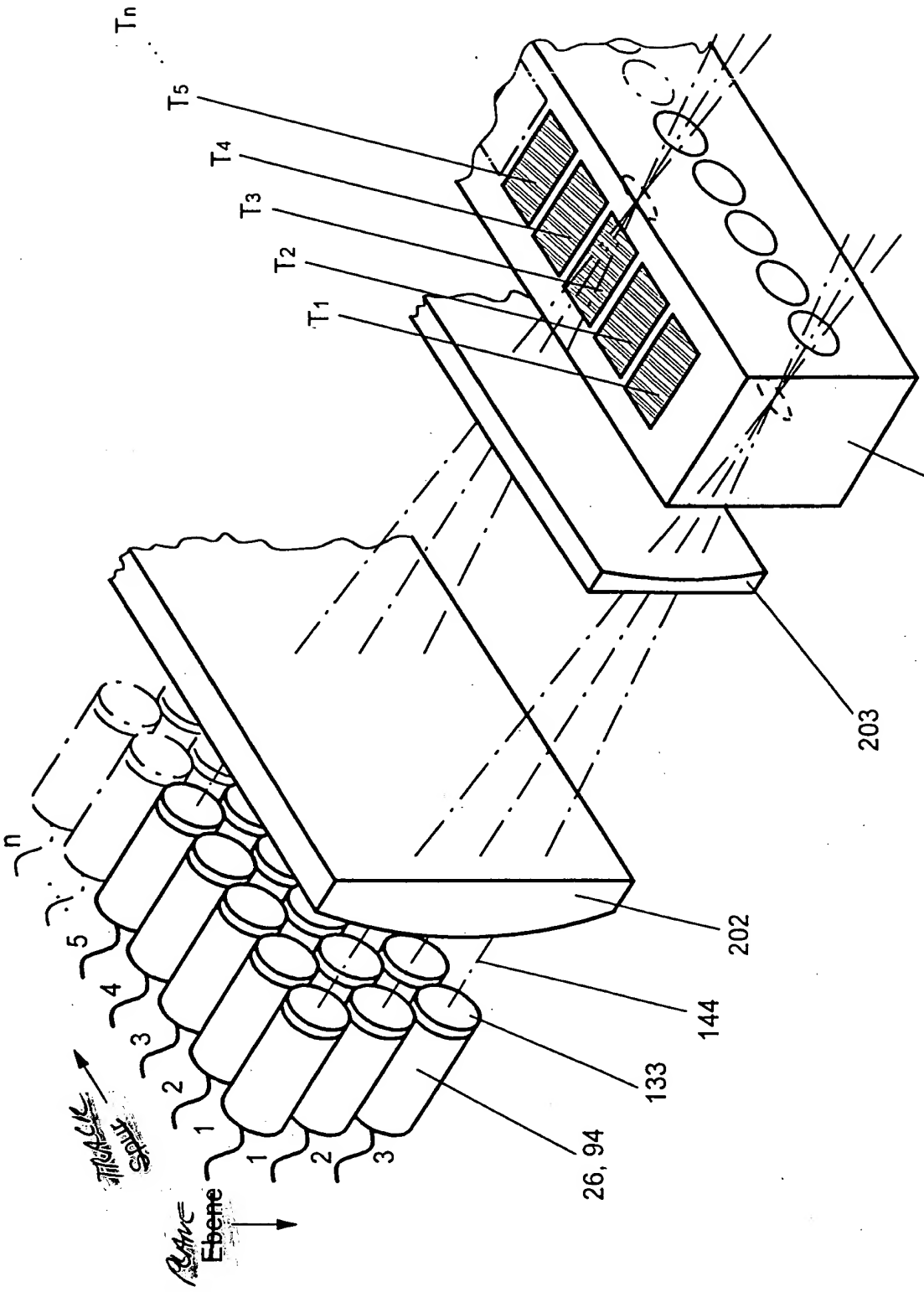
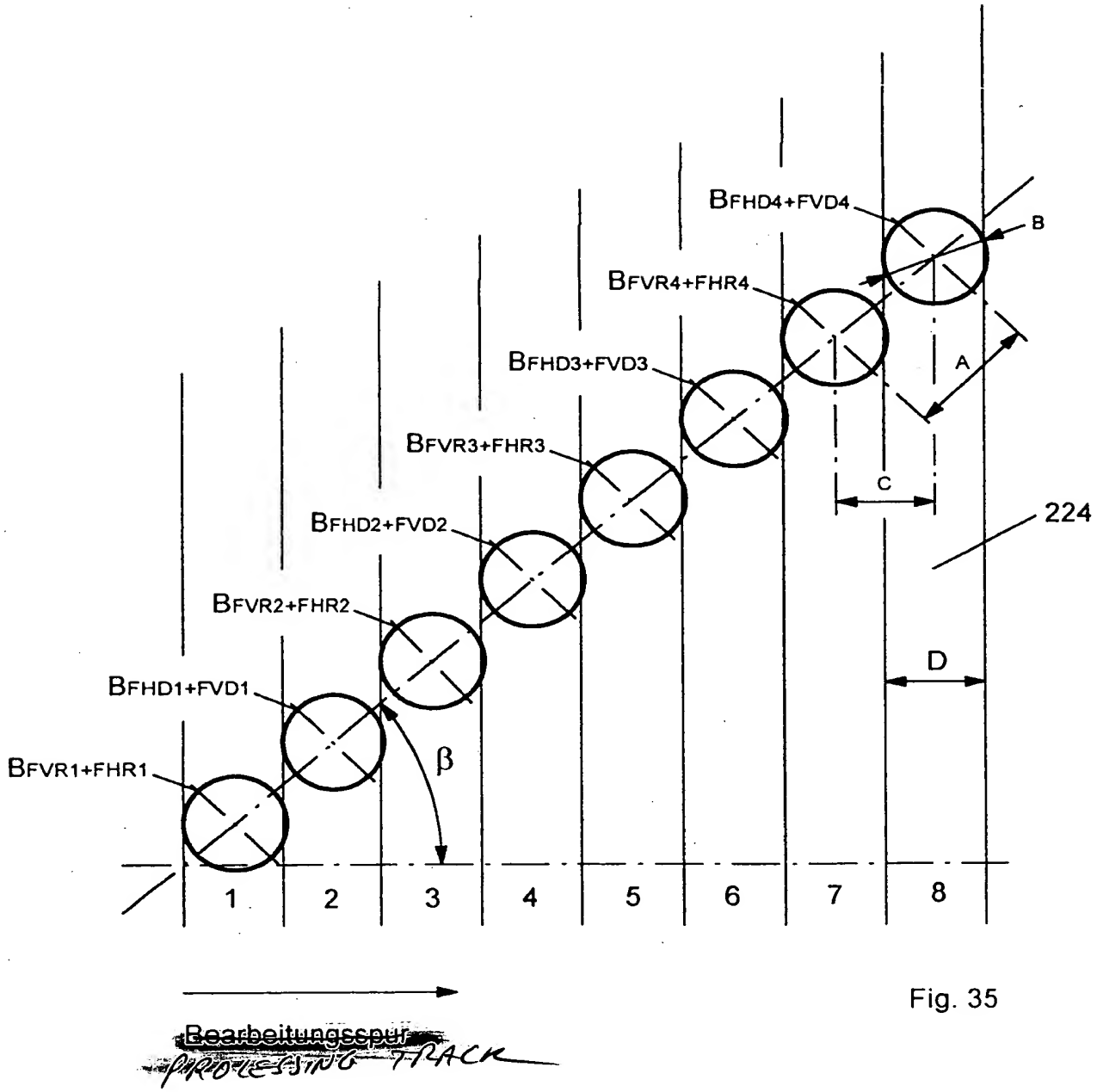


Fig. 33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BFHD3+FVD3
A
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C
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BFHD2+FVD2
BFVR2+FHR2
D
BFHD1+FVD1
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BFVR1+FHR1
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PROCESSING TRACK

Fig. 35

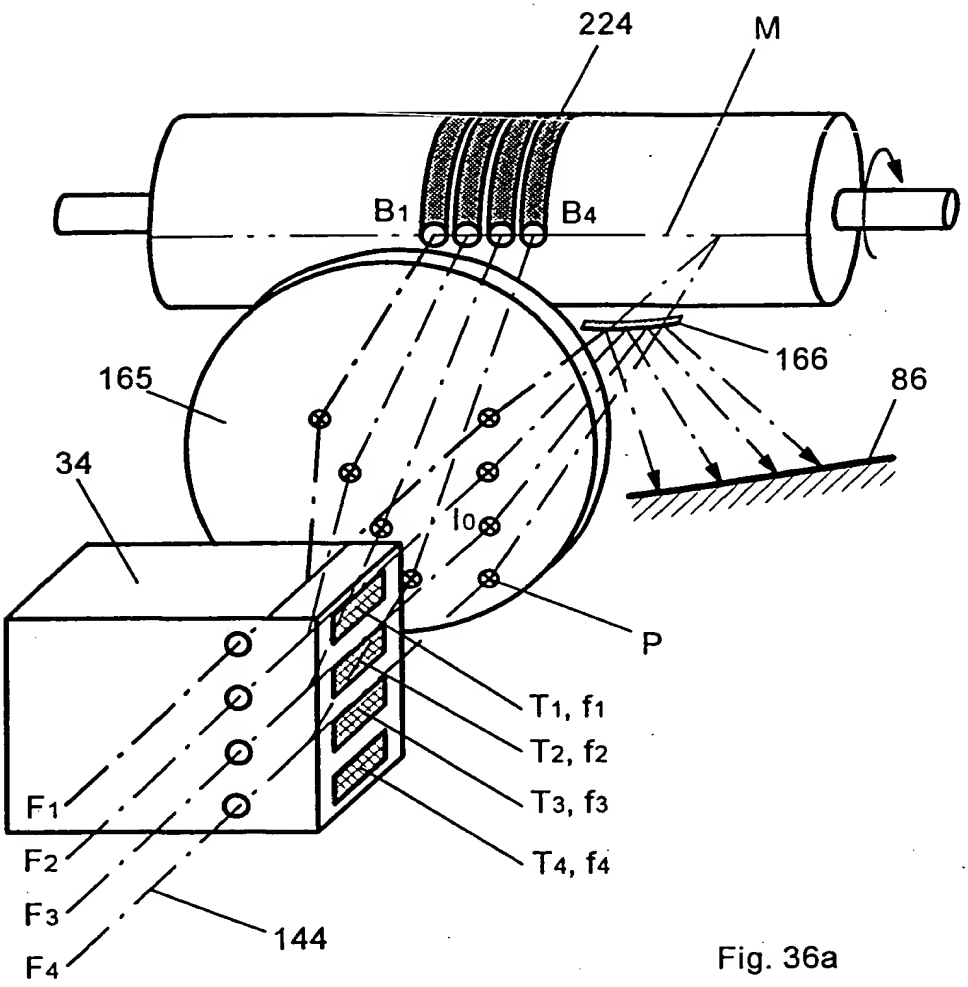


Fig. 36a

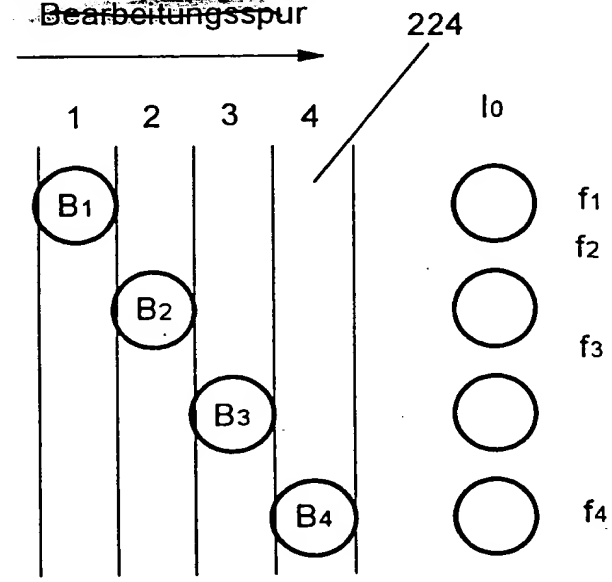
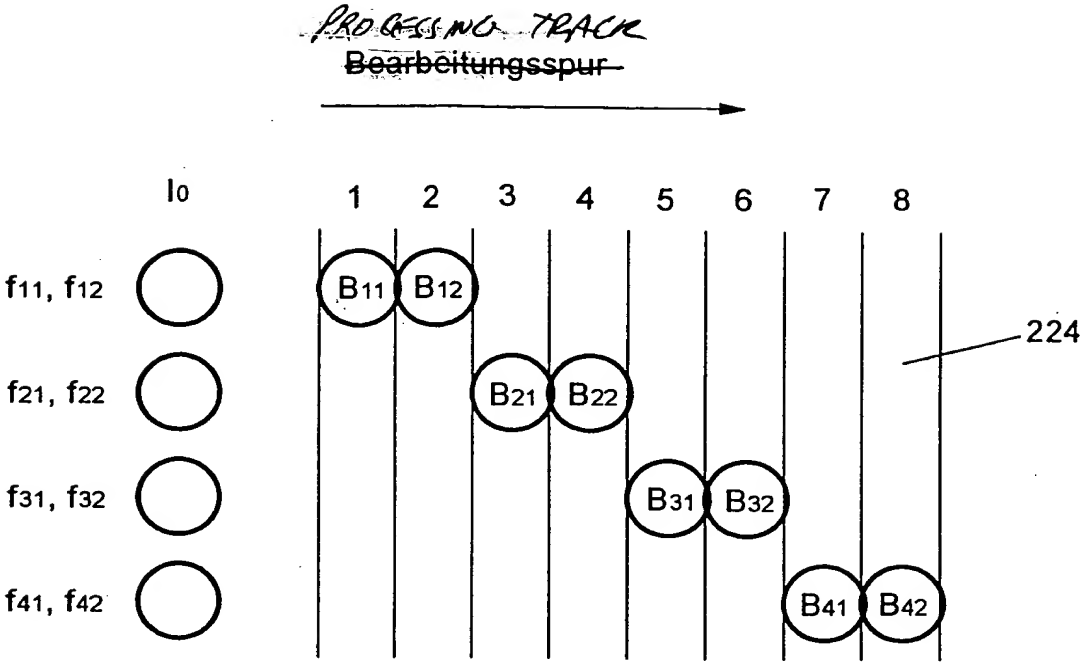


Fig. 36


PROCESSING TRACK
Bearbeitungsspur
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f11, f12
f21, f22
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f41, f42
B11
B12
B21
B22
B31
B32
B41
B42
224

Fig. 37

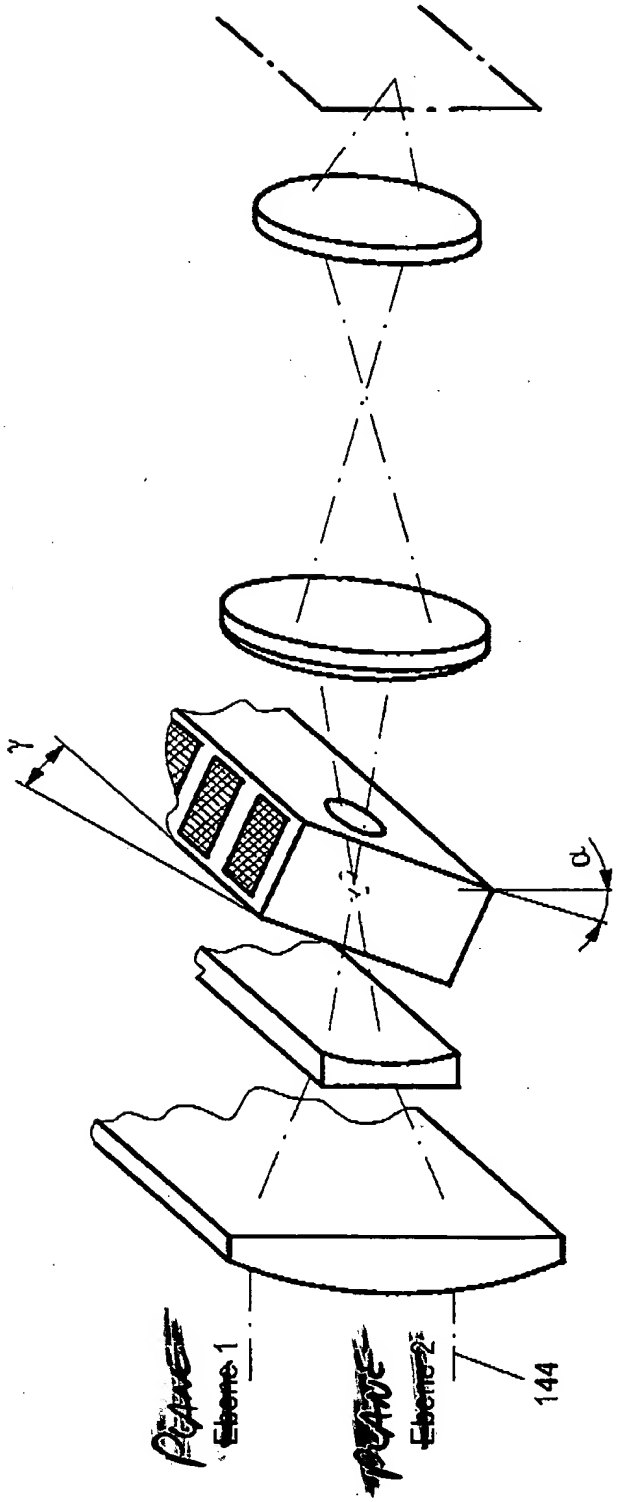

Fig. 38

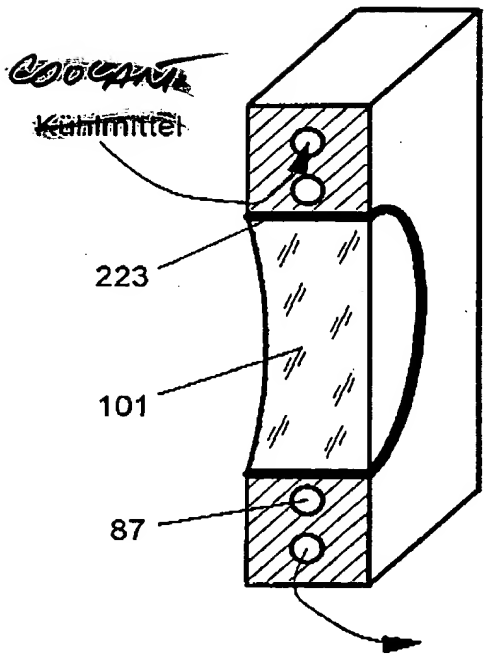

Fig. 39

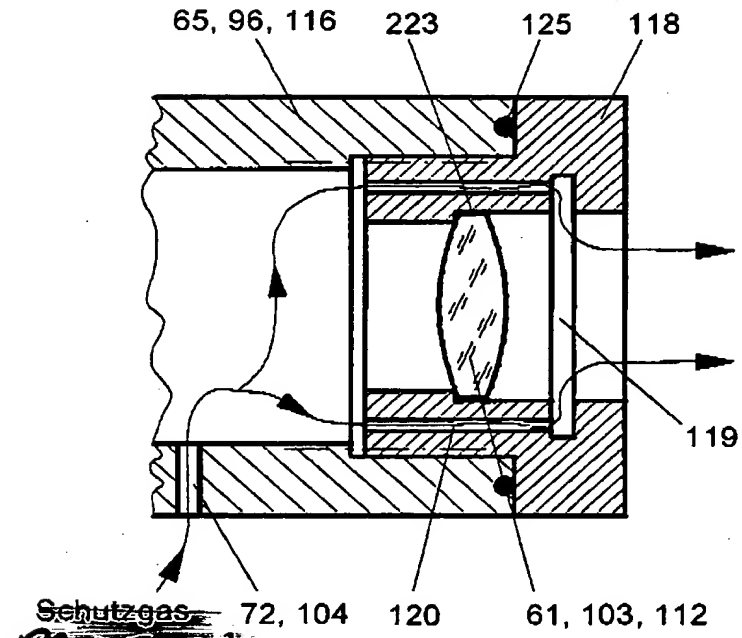

Fig. 39a

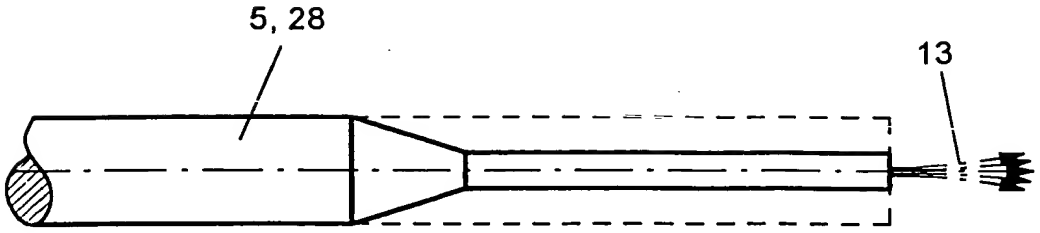

Fig. 40

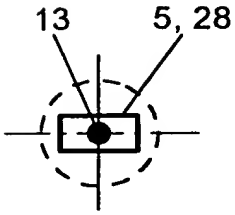

Fig. 40a

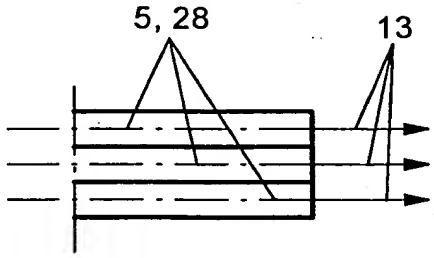

Fig. 40b

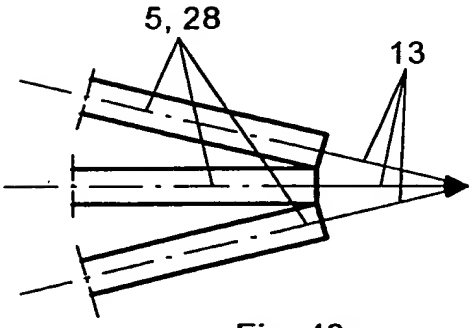

Fig. 40c

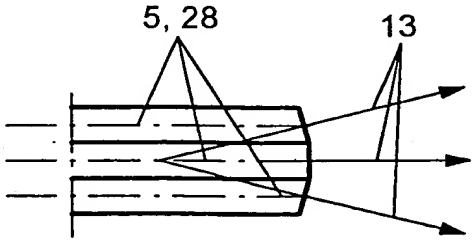

Fig. 40d

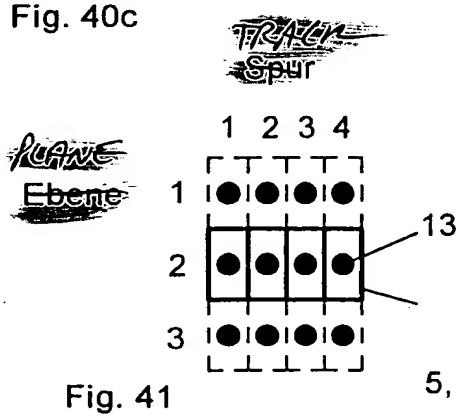

Fig. 41